# MODEL SHPF1 SERIES

### **Power Controls**

Single-Phase Phase-Fired Models Rated 15 - 120 Amperes

The SHPF1 Series are single-phase, phase-fired SCR Power Controls designed to deliver maximum power control with all the features normally found in much larger units. Utilizing only two frame sizes, these units are conservatively engineered for years of trouble-free service while providing the benefits of precise, reliable control for your electrical process.

The SHPF1 Series accepts all standard voltage and current command signals or a remote potentiometer input. The 4-20 mA command signal is optically isolated. Standard operating voltages are 120, 240, 400, 480 & 575 Vac, 50/60 Hz. Other voltages are available.

Multi-turn zero and span adjustments are provided for matching the SCR power control to the command signal. Control power, command signal and blown fuse indicators are provided as a means for trouble shooting. The control power indicator (red) indicates power has been applied to the unit. The command signal's (green) brilliance is proportional to the output voltage. The blown fuse indicator (yellow) lights if the fuse is cleared. (60-120A)

HDR's proprietary extended gate drive circuitry ensures reliable SCR turn-on regardlesss of the load type.



### MODEL SHPF1

- Electrically Isolated Heat Sinks
- Conservative Thermal Design
- Compact Size
- Voltage Squared Linearity
- Line Voltage Compensation
- Transient Voltage Protection (RC & MOV)
- 1400 PIV SCRs
- Semiconductor (I<sup>2</sup>t) Fuse
- Diagnostic Indicators
- Optically Isolated Input Command Signal (4-20 mA)
- Multi-Turn Zero & Span Adjustments
- Silkscreen Printed Circuit Boards
- UL,cUL Listed, CE Compliant
- 5 year "No Hassle" warranty

# **Applications:**

Primarily used to control dynamic resistive or transformer coupled loads.

- High temperature furnaces
- Large ovens, kilns & heaters
- IR Heating
- Vibratory Feeders



(800) 929-5972 • Fax (248) 524-1758

Web Site: www.grpeters.com

#### **SPECIFICATIONS:**

**Control Method:** Zero-firing of back-to-back

**SCRs** 

**Voltage Rating:** 120, 240, 400, 480, 575 Vac,

50/60 Hz,

**Current Ratings:** 15, 30, 40, 60, 70, 90, 120

Amperes

**Command Signal:** Most standard process

signals

Isolation: 2500 volts rms from power

circuit to command signal

and to ground

Adjustments: Zero and span, multi-turn

**Ambient Temperature:** Operating: 0° to 50° C

> -10° to 70° C Storage:

**Relative Humidity:** 0 to 95% (non-condensing)

Weights: 15-60A 6 lbs. 70-120A 18 lbs.

> can have multiples

SHPF1-

NO

Specifications subject to change without notice

#### **HOW TO ORDER:**

Make one selection from each of the tables shown. Place the selections in the corresponding boxes to build your model number.

240 Vac

400 Vac

480 Vac

575 Vac

VOLIAGE TABLE		CURRENT	
120 Vac	120	15 Amps	

120	
240	
400	
480	
575	

<sup>\*</sup>Other voltages available

2	CURRENT	TABLE

15	Amps	15
30	Amps	30
40	Amps	40
60	Amps	60
70	Amps	70

<sup>120</sup> Amps

## 3 OPTION TABLE <sup>4</sup>

N.O. Thermostat	NO
N.C. Thermostat	NC
RMS Current Limit/OC	CL
RMS Current Req/OC	CR
Over Current Trip	OC
True Power Reg/CL	PR
*Phase Zero Adapter	PZA

4-20 mA 0-10 VDC 0-5 VDC Auto/Man \*Manual Pot Input Others

Thermostat included above 70A Specify N.O. or N.C.

**COMMAND SIGNAL TABLE** 

01

02

03

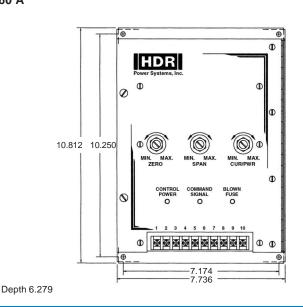
04

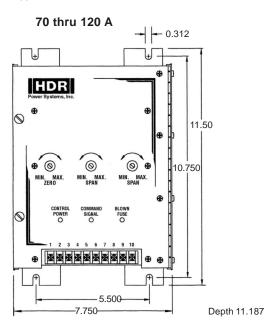
05

06-99

#### **DIMENSIONS:**

#### 15 thru 60 A





<sup>90</sup> Amps 90 120

<sup>\*</sup> Not UL approved

<sup>\*</sup>Requires external potentiometer (5k)